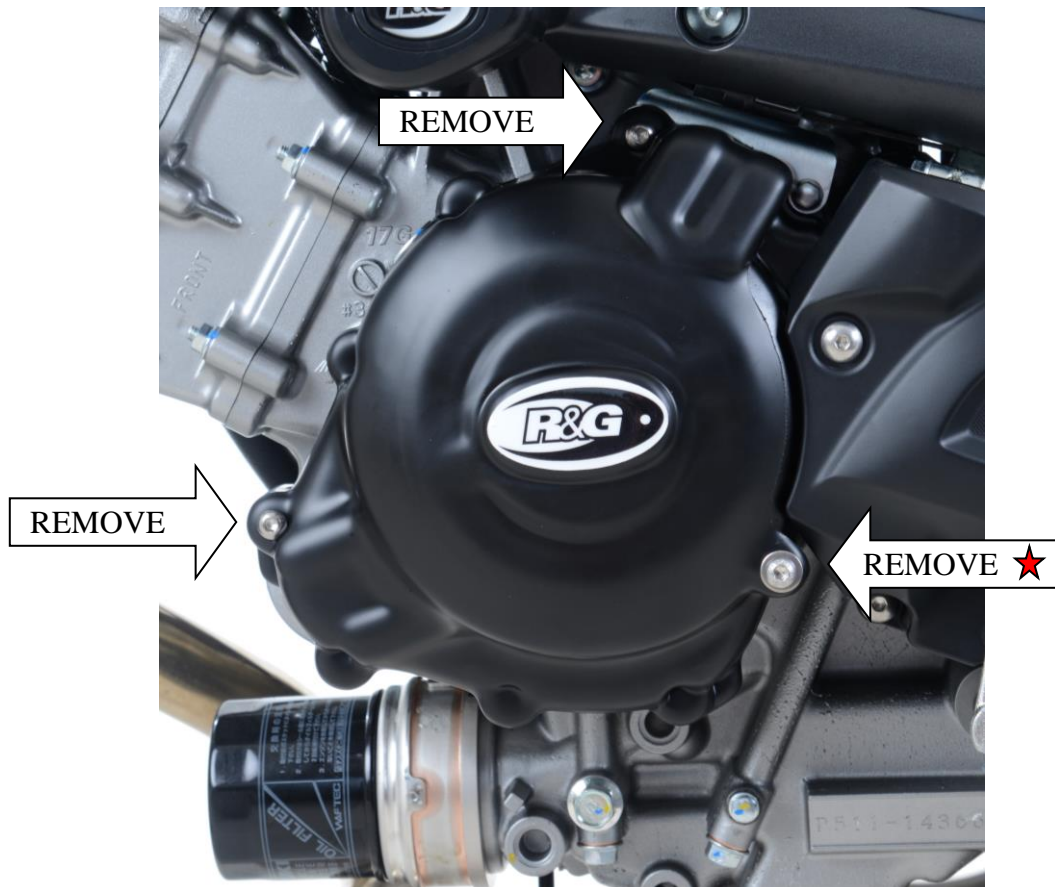




**FITTING INSTRUCTIONS FOR ECC0266 SUZUKI GLADIUS SFV650 '09-
SV650X 2018- V-STROM 650 '12- & SV650A '16- LHS MAGNETO COVER**



In this kit there should be:

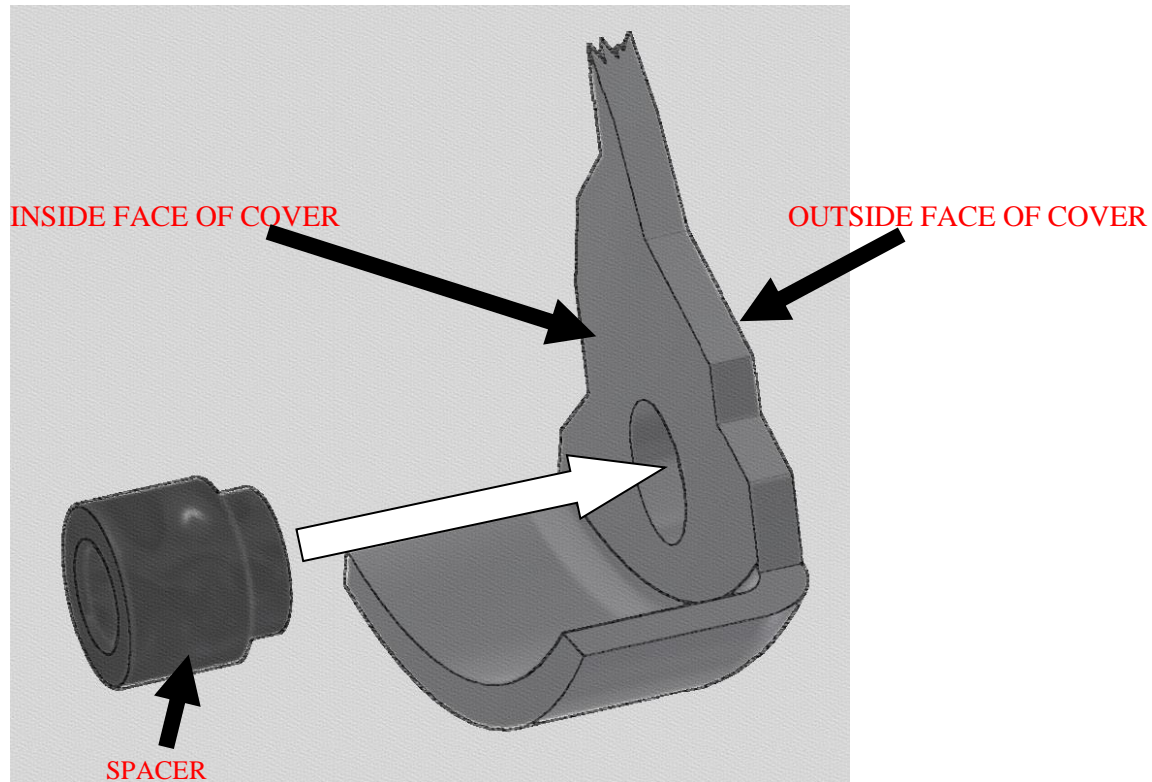
- 1x Engine Case Cover (ECC0266)
- 2x M6 x 45mm Long Cap Head Bolts
- 1x M6 x 75mm Long Cap Head Bolt
- 1x M6 Washers
- 3x Spacers (S0820)

PLEASE READ THESE INSTRUCTIONS FULLY BEFORE STARTING

- Please make sure the engine is cold before proceeding with the fitting of the R&G cover.
- To fit the R&G engine case cover remove the three M6 engine case bolts in the positions arrowed above. Hold the cover loosely over the case to help identify the correct ones. **DO NOT REMOVE ALL OF THE CASE BOLTS.**
- **Fit the three spacers into the three holes of the engine case cover as shown in the diagram below (these should be a tight fit to secure in position while fitting (ensure they are correctly seated before proceeding, once tightened they will remain in position).**

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- Offer up the R&G cover to the engine and carefully fit it over the casing. Ensure that the three R&G bolts are lined up with the holes in the engine casing, and then push on as far as it will go.
- Please note the bolts marked with a star in the diagram require washers.
- Fit the bolts through the Engine Case Cover and into the engine case. *Position the longest bolt through the mounting hole which also has the washer fitted, as shown above.*
- With a 5mm Allen key tighten the bolts equally so that they pull the cover into place. **DO NOT FULLY TIGHTEN.**
- Finally use a torque wrench set at 10 N/m (7 Lb/ft) to fully tighten.
- It is suggested that you check the tightness of the mounting bolts on a regular basis i.e. when cleaning or once a month.
- NOTE for the cleaning of this product you should only use a soft polishing cloth and a mild general cleaning agent.
- **AVOID HARMFUL CHEMICALS. IF IN DOUBT DO NOT USE AS THEY COULD ALTER THE STRENGTH OF THE COVER.**
- R&G will accept no liability if the above procedure and torque settings are not followed.

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Digital copies of these instructions are available to download from www.rg-racing.com

GENERAL TORQUE SETTINGS

M4 BOLT = 8Nm
 M5 BOLT = 12Nm
 M6 BOLT = 15Nm
 M8 BOLT = 20Nm
 M10 BOLT = 40Nm

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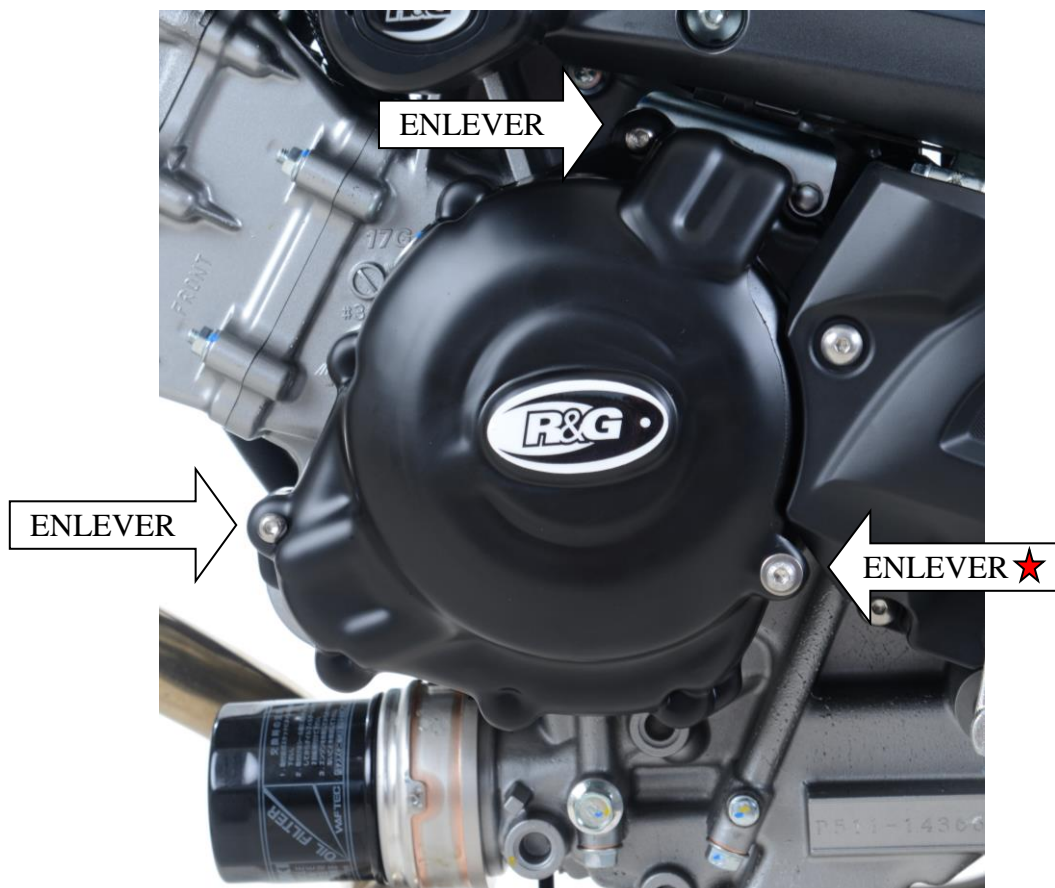
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**NOTICE DE MONTAGE POUR ECC0266 SUZUKI GLADIUS SFV650 '09-,
SV650X 2018- V-STROM 650 '12- & SV650A '16- PROTECTION CARTER GAUCHE**



Le kit doit contenir:

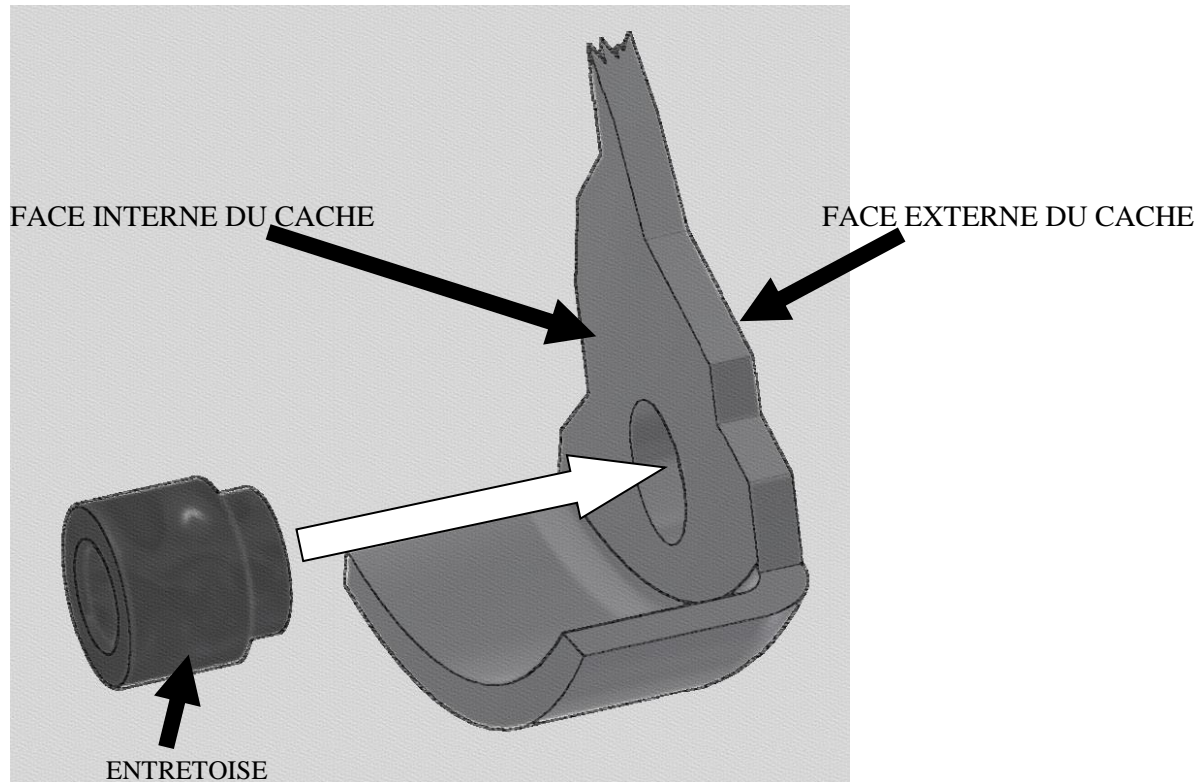
- 1x Protection carter moteur (ECC0266)
- 2x M6 x 45mm Boulons
- 1x M6 x 75mm Boulon
- 1x M6 Rondelles
- 3x Entretoises (S0820)

LIRE L'ENSEMBLE DES INSTRUCTIONS AVANT DE COMMENCER

- Assurez-vous que le moteur soit froid.
- Pour monter la protection R&G, enlever les 3 boulons M6 de carter moteur positionné comme sur la photo ci-dessus. Tenir le couvercle autour du carter pour aider à les identifier. **NE PAS ENLEVER TOUS LES BOULONS DE CARTER.**
- Insérer les 3 entretoises dans les 3 trous de la protection carter moteur, voir schéma ci-dessous (il n'y a pas beaucoup d'espace pour les insérer mais une fois en place elles resteront en position).

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- Monter la protection R&G sur le carter moteur. Veiller à ce que les 3 boulons R&G soient alignés avec les trous du carter moteur, puis poussez jusqu'à la limite
- Notez que les boulons marqués d'une étoile sur le schéma nécessitent des rondelles.
- Insérer les boulons dans la protection carter moteur puis dans le carter moteur. *Positionner le boulon le plus long dans le trou de fixation, où se trouve également la rondelle, comme indiqué ci-dessus.*
- A l'aide d'une clé Allen 5mm, serrer les boulons de façon identique de façon à ce que la cache se mette en place. **NE PAS SERRER COMPLETEMENT.**
- Utiliser une clé dynamométrique à 10 Nm (7 Lb ft) pour bloquer.
- Nous vous suggérons de vérifier le serrage au moins une fois par mois, lors du nettoyage par.
- NOTE : Pour le nettoyage, vous devriez utiliser uniquement un chiffon doux et un agent nettoyant doux.
- Ne pas utiliser d'agents chimiques qui pourraient altérer l'efficacité de la protection.
- R&G n'acceptera aucune responsabilité en cas de mauvais couple de serrage ou d'utilisation inappropriée d'agents nocif.

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Notice disponible au téléchargement sur www.rg-racing.com

VALEURS DE SERRAGE RECOMMANDEES

M4 BOULON = 8Nm
 M5 BOULON = 12Nm
 M6 BOULON = 15Nm
 M8 BOULON = 20Nm
 M10 BOULON = 40Nm

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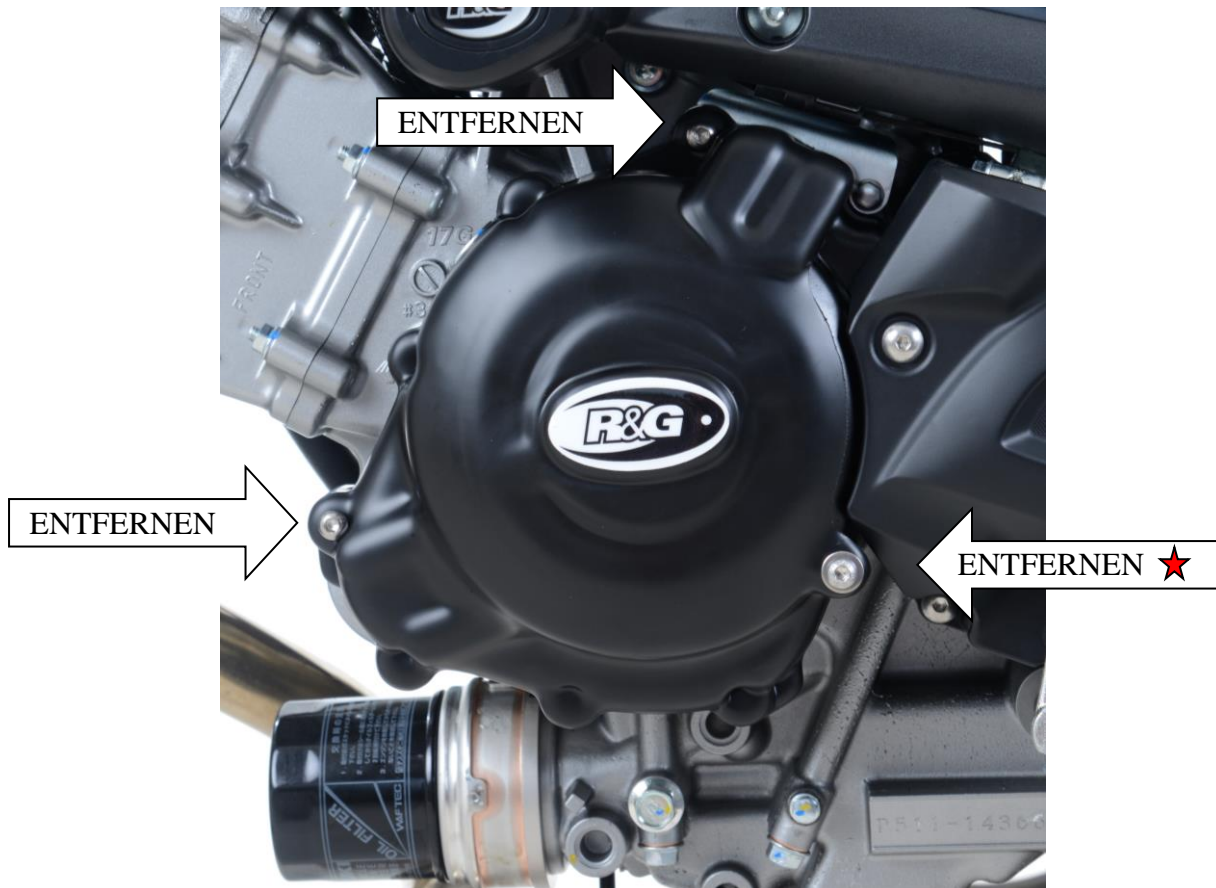
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**MONTAGEANLEITUNG FÜR ECC0266 SUZUKI GLADIUS SFV650 '09-
SV650X 2018- V-STROM 650 '12- & SV650A '16- MAGNETO MOTORGEHÄUSE-
ABDECKUNG – LINKE SEITE**



Inhalt des Kits:

- 1x Motorgehäuse-Abdeckung (ECC0266)
- 2x M6 x 45mm Inbusschrauben
- 1x M6 x 75mm Inbusschraube
- 1x M6 Unterlegscheibe
- 3x Distanzhalter (S0820)

**BITTE LESEN SIE DIE MONTAGEANLEITUNG DURCH, BEVOR SIE MIT DER
MONTAGE BEGINNEN.**

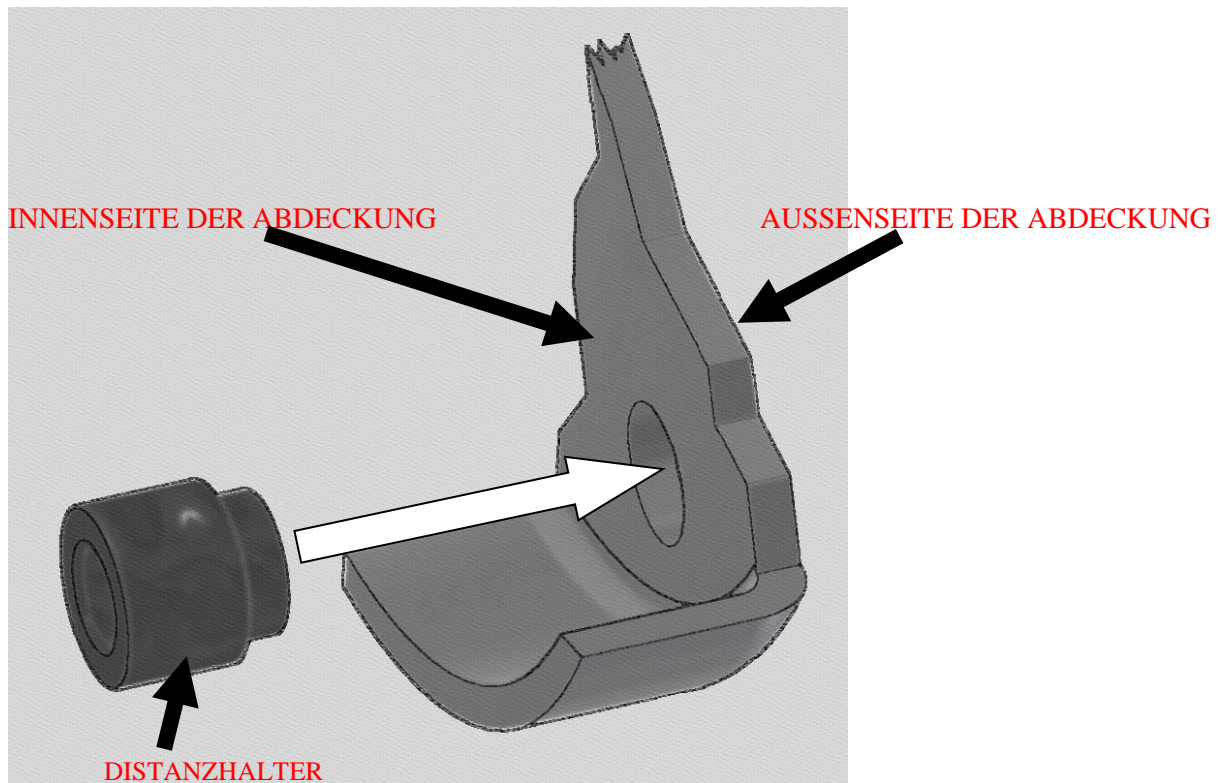
- Bitte achten Sie unbedingt darauf, dass der Motor kalt ist, bevor Sie mit der Montage der R&G Abdeckung beginnen.
- Um die R&G Motorgehäuse-Abdeckung montieren zu können, entfernen Sie die drei M6 Motorgehäuse-Schrauben, die oben mit Pfeilen gekennzeichnet sind. Um die richtigen Schrauben identifizieren zu können, halten Sie die Abdeckung an das Gehäuse. ENTFERNEN SIE NICHT ALLE SCHRAUBEN AM MOTORGEHÄUSE.

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- Montieren Sie die drei Distanzhalter an den drei Öffnungen in der Motorgehäuse-Abdeckung wie unten abgebildet (enge Passform, um sie bei der Montage in Position zu sichern). Bitte darauf achten, dass sie richtig positioniert sind, bevor Sie fortfahren - sobald sie befestigt sind, bleiben sie in Position).



- Die R&G Abdeckung an den Motor ansetzen und vorsichtig am Gehäuse anbringen. Achten Sie darauf, dass die drei R&G Schrauben mit den Bohrungen im Motorgehäuse ausgerichtet sind, dann die Abdeckung soweit wie möglich eindrücken.
- Hinweis: die Schrauben, die in der Abbildung mit einem Sternchen versehen sind benötigen Unterlegscheiben.
- Die Schrauben durch die Motorgehäuse-Abdeckung ins Motorgehäuse einführen. *Positionieren Sie die längste Schraube in der Montageöffnung, die auch eine Unterlegscheibe hat, wie oben abgebildet.*
- Ziehen Sie die Schrauben mit einem 5 mm Inbusschlüssel gleichmäßig an, sodass sie die Abdeckung in Position ziehen. NICHT FESTZIEHEN.
- Benutzen Sie einen Drehmomentschlüssel, der auf 10 N/m (7 Lb/ft) eingestellt ist, um die Schrauben festzuziehen.
- Es wird empfohlen, die Festigkeit der Schrauben in regelmäßigen Abständen zu kontrollieren (d.h. einmal im Monat).
- HINWEIS: Bei der Reinigung dieses Produkts benutzen Sie nur ein weiches Poliertuch und ein mildes Putzmittel.
- VERMEIDEN SIE SCHÄDLICHE CHEMIKALIEN. IM ZWEIFELSFALL NICHT BENUTZEN, DA SIE DIE FESTIGKEIT DER ABDECKUNG VERÄNDERN KÖNNEN.
- R&G übernimmt keine Haftung, wenn die obengenannten Schritte nicht eingehalten werden und/oder die angegebenen Anzugsdrehmomente nicht angewendet werden.

AUSGABE 2 22/11/2018 (NSY)



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ANZUGSDREHMOMENT

M4 SCHRAUBE = 8Nm
M5 SCHRAUBE = 12Nm
M6 SCHRAUBE = 15Nm
M8 SCHRAUBE = 20Nm
M10 SCHRAUBE = 40Nm

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